

## ABSTRACT

A wire cut electric discharge machine having several wire electrode sets is disclosed. It mainly includes a cutting machine, several wire electrode sets, and an adjustable unit. Each electrode set has an upper guiding seat, a lower guiding seat, and  
5 a wire electrode. Two ends of each wire electrode can be adjusted independently so that the cutting conditions on the workpiece can be easily and precisely adjusted. Hence, the cutting angles can be adjusted independently and the cutting precision is raised than before.